PP PPB-M09

总览/Overview

特点/Description	• 中等刚性/Medium rigidity			
应用/Application	• 家用电器/Home appliances	• 玩具/Toy	• 蓄电池外壳/Storage battery housings	• 包装/Packaging
认证/	• FDA	• RoHS		

特性 Properties	单位 Units	典型值 Typical Value
熔体流动速率 Melt flow rate	g/10min	9.39
拉伸屈服强度 Tensile yield strength	MPa	24.8
弯曲模量 Flexural modulus	MPa	1080
灰分 Ash content	%	0.016

a. 以上数据为本色料的数据，染色料的性能数据可能与以上数据不一样。The above data is for the original color material, and the properties of the dyeing material may differ from theabove data.

b. 典型值是指实验室的平均数据，仅用于使用时参考，不作为产品标准。Typical values refer to the average data of the laboratory, which are only used as reference and are not used as product standards.

以上数值仅供参考使用，可根据制品大小、厚度以及产品要求做出调整　The above values are only for reference, and can be adjusted according to the size, thickness and requirements of the product.

Note:
1. 生产及操作时避免树脂接触到灰尘及杂物。 The resin should not contact with dust and sundries in processing.
2. 在射出周期中勿将热融胶长期停留在加热管中。 Do not Stay the resin in the heating tube for a long time during the injecting cycle.
3. 热浇道之系统温度不宜过高以免材料劣化。 The temperature of the hot runner should not be too high to avoid material degradation.
4. 加工的高温过程的水分控制是保证制品质量的关键之一。 The moisture control is one of the keys to ensure the quality of products in processing

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